RISO, INC. TECHNICAL INFORMATION BULLETIN

Subject: RA OUT-OF-BOX QUALITY CHECK SHEETS Bulletin No.: 96

[ ] Factory Modification	Applies to:	Modification Schedule:	Factory Installed _____
[ ] Field Modification			
[ ] Safety Information	RA SERIES	[ ] TBS	Field Installed _____
[X] Technical Information		[ ] Next Call	
[ ] General Information		[ ] Next PM	Fitting Time _____
[ ] Adv. Tech Information		[x] As Necessary	

Once again we're requesting your support in reporting Quality Check Sheet data.

Upon installation, this data (GOOD and BAD) is required to further analyze machine performance issues out of box.

Over the past few months, Riso has changed the packing material within the RA Master Disposal Box. A Securing Block, locking the Compression Plate of the Disposal Box, was recently incorporated as a shipping precaution.

If the Securing Block is not removed upon install, the machine will experience Master Disposal Jams after approximatly 10 masters. (See illustration; RA Quality Check Sheet, for Securing Block location).

As always, we urge you to reference any technical material provided, familiarizing yourself with immediate changes or enhancements to our RA products.